



ITEM	QTY	PART NO.	DESCRIPTION
1	2		END SUPPORT FRAME
2	2		OUT RIGGER FRAME - RIGHT
3	2		OUT RIGGER FRAME - LEFT
4	2		23" DIAGONAL BRACE
5	1		
6	8		FRAME TO FRAME CLAMPS. (4 PAIR)
7	9		4' - 2 X 10 RECYCLED PLASTIC PLANKS
8	38		2" X 5/16" CARRIAGE BOLTS, SST
9	10		1" X 5/16" HEX HEAD CAP SCREWS, SST
10	48		5/16 SERRATED FLANGE NUTS, SST
11	4		2" X 1/4" CARRIAGE BOLTS, SST
12	4		1/4" SERRATED FLANGE NUTS, SST

1. LAY 5 - 4' - 2 X 10'S, BEST SIDE DOWN ON A FLAT CLEAN SURFACE WITH 22 - 1/4" X 2" CARRIAGE INSERTED. SQUARE AND SPACE BOARDS WITH A 1/4" GAP BETWEEN BOARDS.
2. ATTACH END FRAMES TO PLANKS AND HAND TIGHTEN HARDWARE.
3. ATTACH 23" DIAGONAL BRACES FROM FRAME TO CENTER BOARD. USE 1" CAP SCREW WITH NUT AND 2" CARRIAGE BOLT WITH NUT TO ATTACH.
4. ATTACH OUTRIGGER FRAME TO END FRAME USING 1" HEX BOLTS. NOTE: THERE ARE RIGHT AND LEFT OUTRIGGER FRAMES AS MARKED.
5. ATTACH CLAMP ASSEMBLIES AT THE FOUR CORNERS TO SECURE THE OUTRIGGER TO THE END FRAMES.
6. ATTACH SEATS TO FRAMES WITH 2" CARRIAGE BOLTS AND NUTS.
7. TIGHTEN ALL HARDWARE.

SCALE:	NONE	APPROVED BY: _____	11 GAUGE SQUARE PICNIC TABLE ASSEMBLY
DATE DRAWN:	3--1-09		
DRAWN BY:	CHG	DATE: _____	RECYCLED PLASTIC TOP & SEATS
DATE REVISED:			
REVISED BY:			